BUSHING STUD INSERT

NOTES:
1. MAT'L: COLD DRAWN STAINLESS STEEL B7A13B11
   FINISH: F70F10F3
2. PART MUST BE CLEAN AND FREE OF MFG. OIL, BURRS, AND SHARP
   EDGES.
3. STUD MUST WITHSTAND A MINIMUM OF 20 FT. - LB. TORQUE BEFORE
   FAILURE. TEST (5) SAMPLES PER LOT, WITH A MINIMUM OF (5) SAMPLES TESTED
   PER 2000 PRODUCED. TEST PER 32A033005 SH.7 FIG. 02.
4. VENDOR MUST PROVIDE PHYSICAL AND CHEMICAL CERTIFICATION WITH EACH
   STUD SHIPMENT (REFERENCED TO A GIVEN MILL RUN OF RAW MATERIAL).
5. THE BROACHED HEX SIZE IS 0.1565" TO 0.1570" TO ALLOW FOR A 5/32" (0.156") HEX
   WRENCH (TOL. 0.1547" TO 0.1562") TO BE INSERTED THROUGH THE ENTIRE LENGTH OF THE
   PART. THE NORMAL DRILL HOLE DIA. IS 0.156 ± 0.001".

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