To prevent counter-clockwise rotation, extension spring should contact lever to control lever.

Step 2 - Install extension spring and wire as shown in figure 3.

Figure 3

Step 1 - Remove lever clockwise until it contacts its stop.

Procedure for locking overload lever on AH-1/12 circuit breaker.

From position for overload control application.

Hand a lever is engaged, rotate support (1) motion clockwise.

When positioning extension spring support on overload.

Note as shown in figure 3.

Step 2 - Bend one end of extension spring support assembly at 65°.

Remove overload lever and attach with new wire.

Modifying operating angle for lock nut application.

Procedure for installing extension springs support and overload lever.

Figure 4

When using standard overload feature.

Extension spring support assembly.

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